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HOW TO MAKE A PAPER HELICOPTERPaper Helicopter Six Sigma

The paper helicopter is a widely used example for training in Quality Method-ologies. It was rst mentioned in [Box(1992)]. A pdf document with a template of the paper helicopter design (see Fig. 1) is located in the folder doc of the SixSigma package. It can be also obtained with the command vignette("HelicopterInstructions").

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**Six Sigma Helicopter**

Here ' s how to make the paper helicopters. Step 1: Cut the paper to a width of 5cm. Step 2: Cut the paper the length of paper rotor length plus leg length, and add 2 cm for the body. Step 3: Cut dotted lines at Leg A and Leg C. The length of each cut is 5 cm minus leg width divided by 2. Step 4: Fold leg A onto leg B. Step 5: Fold leg C onto leg B.

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This particular outcome is what Six Sigma programs strive for—improving the level of performance (via longer wing span and shorter body) while simultaneously reducing process vari-ability (by adding a paper clip). With results like these, which were fairly typ-ical, the helicopter exercise proved to be valuable practice on DOE for the

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